

FiveStar
Stampings & Tooling

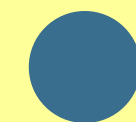
Bolster Size	1800mm X 1000mm	72" X 40"
Ram Size	1500mm X 1000mm	60" X 40"
6" TEE SLOT ON CENTER OF PRESS		
Shut Hgt. Max.	685mm	27"
Slide Adj.	200mm	7.8"
Stroke	250mm	10"
Window Openings	430mm	16.5"
SPM	40 Max	
Coil Width Max.	400mm	16"
Coil Thk. Max.	4mm	.157"
Coil Wgt. Max	2700Kg	6000 Lbs
Coil I.D.	460mm	18"
Coil O.D. Max	1500mm	60"
Feed Hgt.	250mm to 350mm	10" to 14"



200 TON BLOW

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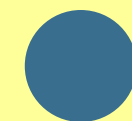
Bolster Size	2420mm X 840mm	95.2" X 33"
Ram Size	1850mm X 650mm	72.8" X
Shut Hgt. Max.	25.6"	
Slide Adj.	500mm	19.68"
Stroke	110mm	4.3"
Window Openings	250mm	9.8"
SPM		
Coil Width Max.	50 Max	
Coil Thk. Max.	300mm	12"
Coil Wgt. Max.	4mm	.157"
Coil I.D	2700Kg	6000 Lbs
Coil O.D. Max	500mm	20"
Feed Hgt.	250mm to 350mm	10" X 14"



220 TON AIDA

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Bolster Size	2500mm X 1000mm	98" X 40"
Ram Size	2500mm X 1000mm	98" X 40"
Shut Hgt. Max.	625mm	24.6"
Slide Adj.	100mm	3.940"
Stroke	355mm	14"
Window Openings	1000mm	40"
SPM	40 Max	
Coil Width Max.	480mm	24"
Coil Thk. Max.	.5mm X 4mm	.157"
Coil Wgt. Max	2700Kg	6000 Lbs
Coil I.D.	400mm	16"
Coil O.D. Max	1500mm	60"
Feed Hgt.	280mm to 450mm	10" X 14"



300 TON AIDA

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Bolster Size	3000mm X 1200mm	120" X 48"
Ram Size	3000mm X 1200mm	120" X 48"
Shut Hgt. Max.	863.6mm	34"
Slide Adj.	254mm	10"
Stroke	355mm	14"
Window Openings		
SPM	15 to 35 Max	
Coil Width Max.	760mm	30"
Coil Thk. Max.	1mm X 5mm	0.0393" X 0.1968
Coil Wgt. Max	2700Kg	6000 Lbs
Coil I.D.	400mm	16"
Coil O.D. Max	1500mm	60"
Feed Hgt.		



400 TON CCI

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Bolster Size	2750mm X 1220mm	108" X 48"
Ram Size	2750mm X 1220mm	108" X 48"
6" TEE SLOT ON CENTER OF PRESS		
Shut Hgt. Max.	965mm	38"
Slide Adj.	300mm	12"
Stroke	300mm	12"
Window Openings	900mm	35.4"
SPM	50 Max	
Coil Width Max.	610mm	24"
Coil Thk. Max.	.8mm to 4.7mm	.187"
Coil Wgt. Max	4550Kg	10,000 Lbs
Coil I.D.	N / A	
Coil O.D. Max	1500mm	60"
Feed Hgt.	280mm to 450mm	11" to 1417.7"



● **600 TON BRN & BOGGS**

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Bolster Size	3700mm X 1550mm	145.67" X 61.02"
Ram Size	3700mm X 1550mm	145.67" X 61.02"
Shut Hgt. Max.	870mm	34.25"
Slide Adj.	254mm	10"
Stroke	359mm	14.17"
Window Openings	870mm	34.25"
SPM	20 Min to 40 Max.	
Coil Width Max.	760mm	30"
Coil Thk. Max.	1mm X 5mm	0.0393" X 0.1968
Coil Wgt. Max	2700Kg	6000 Lbs
Coil I.D.	400mm	16"
Coil O.D. Max	1500mm	60"
Feed Hgt.		



660 TON SEYI